

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to: **NEDERLANDSE RADIATEUREN FABRIEK,
S.A.U. (NRF ESPAÑA)**
Avda. Asegra 22, 18210 peligros. Granada. Spain.

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020

Type of activity: D, P, S

Type of components: Design, purchase welding parts, assembly and manufacturing of welding components to rail vehicles according EN 15085, CL1.

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
141	21 22.1-23.1 22.1-24.2 23.1	2-5 mm 3-8 mm 3-12 mm 3-12 mm T ₁ ≥20 mm/3-t ₂ -12 mm 3-12 mm 3-t ₁ -15/3-t ₂ -12 mm	FW, sl BW, ml BW, ml BW, ml T-joint Full penetration FW, sl FW sl ø≥25 mm

Responsible welding coordinator (RWC): Ignacio Sampedro Matarín (Level A) **born:** 1980

Deputy welding coordinator (DWC): Jose Manuel Rodríguez Rodríguez (Level C) **born:** 1983

Comments: see reverse.

Certificate No: LRQA/15085/CL1/220/21/0A1

Valid: from 06 May 2024 to 08 August 2024

Issued on: 06 May 2024

Auditor: Vicente Rouco

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Juan Antonio Pozo – Head of MCB

General regulations (see annex)



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**Annex certificate No: LRQA/15085/CL1/220/
NEDERLANDSE RADIATEUREN FABRIEK, S.A.U. (NRF ESPAÑA)**

Avda. Asegra 22, 18210 peligros. Granada. Spain.

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020

The responsible welding coordinator is authorized to test the qualification of welders / welding operators according to the applicable standards within the range of certification of this Certificate.

Small welding manufacturer with a single welding shop.

Limited to CPC2.

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid

NEDERLANDSE RADIATEUREN FABRIEK, S.A.**U. (NRF ESPAÑA)**

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